

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0820.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Ib Andresen Industri A/S Industrivej 12-20 5550 Langeskov DENMARK
Manufacturing plants <small>production facilities of the manufacturer</small>	see reverse
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	25.02.2016
Next Surveillance audit	24.02.2022
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 21.12.2018
Klotzki



Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2014.0820.004

- Manufacturing plants**
1. **IAI Vejle A/S**
Sydkajen 92, 7100 Vejle, DENMARK
 2. **Ib Andresen Industri A/S**
Vejbyvej 31, 7000 Fredericia, DENMARK
 3. **Ib Andresen Industri A/S**
Industrivej 12-20, 5550 Langeskov, DENMARK

Remarks The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

Certification for cutting, punching and modelling

BeSLF-1090-3.00048.GSIDu2018.003

The independent third party
GSI mbH, SLV branch Duisburg
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on the basis of
the relevant technical specification(s) defined in the following,
and has for this purpose evaluated the associated organisation of the factory's own production control.

Company	IB Andresen Industries A/S Industrievej 12-20 DK 5550 Langeskov
Production site(s) (of the company)	IB Andresen Industries A/S Industrievej 12-20 DK 5550 Langeskov
Product(s)	Metal sheets and profiles up to and including EXC 3 according to EN 1090-3
Cutting process(es)	Cutting, bending, punching (holes), drilling
Preliminary products (material group(s) pursuant to ISO 15008)	according to EN 1090-3, table 1: EN AW 5754
Product thickness	maximum up to 20 mm
Responsible supervisor (title, first name, last name, date of birth, qualification)	Teddy Normann Neuhaus, born 1969-03-27
Representative (title, first name, last name, date of birth, qualification)	---
Certification	Based on the provisions of the following technical specifications the following require- ment(s) was (were) fulfilled for cutting, punching and modelling: Requirements for personnel and production technology pursuant to EN 1090-3: 2008+A1:2011, no. 4, 5, 6.1 – 6.5, 6.6.; 6.7 Functioning system of factory-internal production control pursuant to EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B
Valid from	2018-01-02
Next regular inspection (see overview)	2021-02-24
Validity period	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
Comments	A CE-mark for components or assembly groups can only be provided by the manufac- turer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.
Place and date of issuance:	Duisburg, 2019-11-08 Klotzki/hol

Certification for cutting, punching and modelling

BeSLF-1090-2.00036.GSIDu2014.008

The independent third party
GSI mbH, SLV branch Duisburg
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on the basis of the relevant technical specification(s) defined in the following,
and has for this purpose evaluated the associated organisation of the factory's own production control.

Company	IB Andresen Industries A/S Industrievvej 12-20 DK 5550 Langeskov
Production site(s) <small>(of the company)</small>	IAI Vejle A/S Sydkajen 92 DK 7100 Vejle
Product(s)	Metal sheets, profiles and hollow section up to and including EXC 3 according to EN 1090-2
Cutting process(es)	Cutting
Preliminary products <small>(material group(s) pursuant to ISO 15609)</small>	according to EN 1090-2, table 2, 3 and 4; with material group(s) 1.1, 1.2, 2.1
Product thickness	maximum up to 17 mm
Responsible supervisor <small>(title, first name, last name, date of birth, qualification)</small>	Teddy Normann Neuhaus, born 1969-03-27
Representative <small>(title, first name, last name, date of birth, qualification)</small>	—
Certification	Based on the provisions of the following technical specifications the following requirement(s) was (were) fulfilled for cutting, punching and modelling: Requirements for personnel and production technology pursuant to EN 1090-2: 2008+A1:2011, no. 4, 5, 6.1 – 6.5.3, 6.6.3; 6.7 – 6.8 Functioning system of factory-internal production control pursuant to EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B
Valid from	2014-12-12
Next regular inspection <small>(see overview)</small>	2021-02-24
Validity period	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
Comments	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.
Place and date of issuance:	Duisburg, 2019-11-08 Klotzki/hol


GSI mbH, SLV branch Duisburg
Deputy Director of the Certifying Institute

Certification for cutting, punching and modelling

BeSLF-1090-2.00035.GSIDu2014.007

The independent third party
GSI mbH, SLV branch Duisburg
has evaluated the prerequisites for a production process relating to cutting, punching and modelling at your company, on the basis of
the relevant technical specification(s) defined in the following,
and has for this purpose evaluated the associated organisation of the factory's own production control.

Company	IB Andresen Industries A/S Industrievvej 12-20 DK 5550 Langeskov
Production site(s) <small>(of the company)</small>	IB Andresen Industries A/S Ydre Ringvej 91 DK 7000 Fredericia
Product(s)	Metal sheets, profiles and hollow section up to and including EXC 3 according to EN 1090-2
Cutting process(es)	Punching, roll forming
Preliminary products <small>(material group(s) pursuant to ISO 15006)</small>	according to EN 1090-2, table 2, 3 and 4: with material group(s) 1.1, 1.2, 2.1
Product thickness	maximum up to 7mm
Responsible supervisor <small>(title, first name, last name, date of birth, qualification)</small>	Teddy Normann Neuhaus, born 1969-03-27
Representative <small>(title, first name, last name, date of birth, qualification)</small>	—
Certification	Based on the provisions of the following technical specifications the following requirement(s) was (were) fulfilled for cutting, punching and modelling: Requirements for personnel and production technology pursuant to EN 1090-2: 2008+A1:2011, no. 4, 5, 6.1 – 6.5.3, 6.6.3; 6.7 – 6.8 Functioning system of factory-internal production control pursuant to EN 1090-1: 2009+A1:2011, no. 6.3 and Annex B
Valid from	2014-12-12
Next regular inspection <small>(see oval seal)</small>	2021-02-24
Validity period	This certification will remain valid for as long as the provisions of the aforementioned technical specifications themselves or the production conditions at the production site(s) do not change significantly.
Comments	A CE-mark for components or assembly groups can only be provided by the manufacturer named in the EC Certificate of Conformity pursuant to EN 1090-1:2009+A1:2011.
Place and date of issuance:	Duisburg, 2019-11-08 Klotzki/hol